



## Formulation

### Chromate-Free Exterior Coil Coating Primer HALOX® 650

*Add the following under good agitation*

Grind	% Wt./Wt.	Class	Supplier
Duroftal VPE 6128/70SNABG	25.57	Resin	Allnex
Aromatic 200	2.66	Solvent	Exxon Mobil
EEP Solvent	2.91	Solvent	Eastman
Dimethyl Succinate	2.95	Solvent	
1,6 Hexanediol	1.31	Solvent	

*Mix until the resin dissolves*

Aerosil 200	0.27	Rheology modifier	Evonik
Kronos 2310	15.7	Pigment	Kronos
Baryte	5.19	Extender	Sibelco
Kaolin, ASP Ultrafine	8.26	Extender	BASF
HALOX® 650	1.3	Corrosion Inhibitor	ICL

*Grind to a 7 Hegman grind with vertical bead mill*

*Letdown*

Duroftal VPE 6128/70SNABG	25.96	Resin	Allnex
Modaflow 2100	0.25	Rheology modifier	Allnex
Resimene HM-2608	3.21	Resin	Ineos
Butyl Cellosolve	3.89	Solvent	Dow
Nacure 3327	0.57	Catalyst	King Industries
<b>TOTAL</b>	<b>100</b>		

Formula Constants		Formula Properties	
% Solids/Wt.	N/A	Density lbs./gal.	N/A
% Solids/Vol.	N/A	KU Visc. @ R.T.	N/A
VOC g/l	N/A		

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